





# Circular design space instructions

Draw two supply chain maps of:

- 1) Linear incumbent supply chain
- 2) Their proposed circular alternative

- First draw boxes of the main supply chain steps (companies involved) and then connect these blocks with 4 sets of lines using the color code in the file. Use thicker lines where the flows are stronger using experience and what data you can find.
- **Monetary flow**
  - payment for virgin products, payments for waste products, payments for recycled products, payments for leased services, payments for waste disposal
  - income from selling products, income from selling waste bi-products to a different company, income from supply a service, income from royalties/licensing etc
  - investments in: own facilities (primary), own facilities (re-furbish, repair, remanufacture etc), in a supply chain partner (JDA) / shared assets, in wider stakeholders
- **Mass flows**
  - Virgin products
  - Post-industrial waste
  - End of life waste
  - Re-use of recovered products: re-furbish, repair, remanufacture
  - Use of recycled materials to replace virgin feedstock
  - Use of lower embodied energy virgin feedstock to replace primary (petrochemical) feedstock
  - Lease of materials / ownership & take back
- **Emissions flows**
  - Examine scope 1, 2, 3 (upstream and downstream of where your 'start-up' is in the supply chain)
  - As a first pass examine CO<sub>2</sub>e
  - As a second pass, emissions examined through broader lens: climate change (CO<sub>2</sub>e), freshwater impact, Chemical and plastic pollution reduction, Forest and seabed impacts, biodiversity impacts, soil pollution impacts)
  - Look at where in the supply chain the emissions occur
- **Information flow**
  - How can information flow be enhanced?
  - Sharing of LCA data
  - Blockchain/other
  - Enhance recycling stream purity
- **Mappings**
  - Where are you circular (7 principles)
  - Examine which SDGs you address
    - Direct (scope 1 & 2, scope 3 upstream and scope 3 downstream at end of life\_)
    - Indirect (scope 3 downstream in the use / consumption phase)
  - Which impacts do you reduce?
  - What are your SMART (quantified) initiatives?

**Draw  
product and  
supply  
chain flows:  
higher  
thickness is  
higher  
intensity**

-  **Monetary-flow**
-  **Mass-flow**
-  **Emissions-flow**
-  **Information-flow**

EPFL

Which SDGs do you target?

(1) scope 1&2, 3 upstream & downstream (EL)

(2) use/consumption

SDG	(1)	(2)
1 No Poverty		
2 Zero Hunger		
3 Good heath		
4 Education		
5 Gender		
6 Clean water		
7 Clean energy		
8 Decent work		
9 Innovation / industry		
10 Reduced inequalities		
11 Cities and communities		
12 Consumption / production		
13 Climate		
14 Life below water		
15 Life on Land		
16 Peace & justice		
17 Partnerships for goals		

MSE-43

Which impacts do you reduce?  
(quantify)

Your design space

What are your SMART quantified initiatives?

Specific	Measurable	Attainable	Relevant	Time-oriented	Slow	Close	Narrow	Regenerate

	Climate change	Freshwater loss	Chemical & plastic pollution	Forest & seabed loss	Biodiversity loss	Suit nutrient pollution
Scope 1 direct						
Scope 2 indirect						
Scope 3 upstream						
Scope 3 downstream						

Examine

• Business

• Supply chain

• Production

• Materials

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Where are you circular?

7 principles	
1 Longevity	
2 Reuse (refurbish / repair/ remanufacture)	
3 Resource-efficient manufacturing	
4 Recycling / design for disassembly	
5 Collaboration in value chain	
6 Local sourcing & production	
7 Business model innovation	

Draw product and supply chain flows: higher thickness is higher intensity

Monetary-flow

Mass-flow

Emissions-flow

Information-flow

